Docket #: S20-277

# Advanced precursor for selective atomic layer deposition of Al2O3

Selective atomic layer deposition (ALD) is a critical component of advanced manufacturing and offers an alternative to lithographic procedures. Traditional precursors such as  $AICI_3$  or  $AICI_2$   $CH_3$  are used for  $AI_2O_3$ , but these precursors show poor are selectivity with increased deposition cycles. These smaller precursors more easily penetrate the self-assembled monolayers (SAMs) used to pattern the silicon surface, and bind to the surface creating nucleation sites for growth during subsequent cycles. Purging the chamber can prevent this problem, but adds time and cost to the manufacturing process. Here Stanford researchers utilized a new ALD precursor,  $AI(CH_3)_3$  which shows >98% selectivity over 75 cycles. This bulkier precursor has reduced reactivity and is unable to penetrate the SAMs, leading to increased selectivity. Overall,  $AI(CH_3)_3$  is an improved precursor for selective ALD and offers a template for design other precursors used in selective ALD.

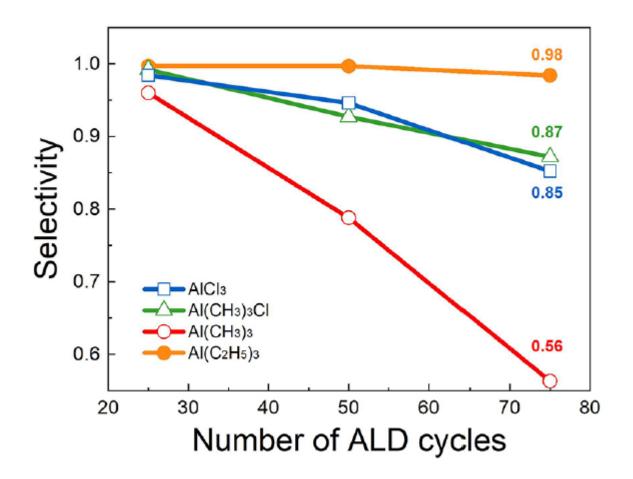


Photo description: Selectivity of ALD precursors as a function of cycles. Photo credit: Oh et al. Chemistry of Materials (2021).

#### **Stage of Research**

• Prototype

# **Applications**

- Selective ALD of Al<sub>2</sub>O<sub>3</sub>
- Fully self-aligned via (FSAV) fabrication using topography

## **Advantages**

- >98% selectivity up to 75 cycles (equivalent to 6 nm thickness)
- Low surface roughness and precise thickness control
- High uniformity

### **Publications**

• Oh et al. Chemistry of Materials (2021) Role of Precursor Choice on Area-Selective Atomic Layer Deposition

#### **Patents**

• Published Application: 20220136106

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